

INTERNATIONAL PRELIMINARY EXAMINATION REPORT
(PCT Article 36 and Rule 70)

Applicant's or agent's file reference CDK2138	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)
International application No. PCT/GB 03/04796	International filing date (day/month/year) 06.11.2003	Priority date (day/month/year) 08.11.2002
International Patent Classification (IPC) or both national classification and IPC C23F11/00		
Applicant RHODIA CONSUMER SPECIALTIES LIMITED et al.		

1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.

2. This REPORT consists of a total of 8 sheets, including this cover sheet.

This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).

These annexes consist of a total of 4 sheets.

3. This report contains indications relating to the following items:
 - I Basis of the opinion
 - II Priority
 - III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
 - IV Lack of unity of invention
 - V Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
 - VI Certain documents cited
 - VII Certain defects in the international application
 - VIII Certain observations on the international application

Date of submission of the demand 25.05.2004	Date of completion of this report 28.01.2005
Name and mailing address of the international preliminary examining authority:  European Patent Office - P.B. 5818 Patentlaan 2 NL-2280 HV Rijswijk - Pays Bas Tel. +31 70 340 - 2040 Tx: 31 651 epo nl Fax: +31 70 340 - 3016	Authorized Officer Handrea-Haller, M Telephone No. +31 70 340-4823



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I. Basis of the report

1. With regard to the **elements** of the international application (*Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed"* and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

Description, Pages

1-9 as originally filed

Claims, Numbers

1-16 received on 10.11.2004 with letter of 08.11.2004

2. With regard to the **language**, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item.

These elements were available or furnished to this Authority in the following language: , which is:

- the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).
- the language of publication of the international application (under Rule 48.3(b)).
- the language of a translation furnished for the purposes of international preliminary examination (under Rule 55.2 and/or 55.3).

3. With regard to any **nucleotide and/or amino acid sequence** disclosed in the international application, the international preliminary examination was carried out on the basis of the sequence listing:

- contained in the international application in written form.
- filed together with the international application in computer readable form.
- furnished subsequently to this Authority in written form.
- furnished subsequently to this Authority in computer readable form.
- The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
- The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished.

4. The amendments have resulted in the cancellation of:

- the description, pages:
- the claims, Nos.:
- the drawings, sheets:

5. This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed (Rule 70.2(c)).

(Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report.)

6. Additional observations, if necessary:

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**V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
citations and explanations supporting such statement**

1. Statement

Novelty (N)	Yes:	Claims	2,5,13
	No:	Claims	1,3,4,6-12,14-16
Inventive step (IS)	Yes:	Claims	13
	No:	Claims	1-12,14-16
Industrial applicability (IA)	Yes:	Claims	1-16
	No:	Claims	

2. Citations and explanations

see separate sheet

VIII. Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

see separate sheet

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Re Item V

**Reasoned statement with regard to novelty, inventive step or industrial applicability;
citations and explanations supporting such statement**

- 1.1 The following documents are referred to in this communication:

D1: EP-A-0 780 406 (ALBRIGHT & WILSON UK LTD) 25 June 1997 (1997-06-25)

D2: EP-A-0 245 557 (TEXACO DEVELOPMENT CORP) 19 November 1987 (1987-11-19)

- 1.2 The following documents were not cited in the international search report. Copies of the documents are appended hereto.

D3: US-A-3 738 937 (TEXTILANA CORPORATION) 12 June 1973 (1973-06-12)

D4: EP-A-1 103 859 (KODAK POLYCHROME GRAPHICS COMPANY LTD) 30 Mai 2001 (2001-05-30)

D5: US-A-2001 018 965 (POLLOCK, VANDE SANDE & AMERNICK) 6 September 2001 (2001-09-06)

D6: US-B- 6 505 740 (HENKEL CORPORATION) 14 January 2003 (2003-01-14)

- 1.3 This International Preliminary Examination Report has been made as if the following clerical errors have been corrected:
- Claims 4 and 9 as use not composition claims;
 - Claim 5 refers only to claim 3 and not to claim 4;
 - Claim 15 "copolymer" not "copolyme".

2 NOVELTY

- 2.1 The present application satisfies the criterion set forth in Article 33(2) PCT because the subject-matter of claim 13 is new in respect to the prior art because none of the cited documents disclose a method in which the compound is applied to a metal prior

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to contact with water.

2.2 INDEPENDENT CLAIMS 1, 3, 6 and 12

2.2 The present application does not meet the criteria of Article 33(1) PCT, because the subject-matter of claims 1, 3, 6 and 12 is not new in the sense of Article 33(2) PCT.

2.2.1 Document D1 (the references in parenthesis applying to this document) discloses the use of an organophosphonate (i.e. BRIQUEST 543 = diethylene-triamine-pentakis (methylene-phosphonic acid)) or a copolymer of vinylidene-1, 1 di-phosphonic acid (VDPA) and vinylsulfonic acid (VSA) (i.e. 152DRW91 and 152DRW92) (cf. examples 9-11, 17, 18-21, claims 1-12) or the use of the maleic copolymer and acrylic polymer (cf. examples 23 and 24) or a composition of one of the above compounds and a dispersing agent, an additive, a corrosion inhibitor, etc. (cf. page 2, lines 50-54) to inhibit the corrosive action of the aqueous liquid on a aluminium surface (cf. page 3, lines 5-6, claim 18).

Because it is well-known that aluminium in the atmosphere and with water generates white rust consisting in aluminium oxide (see D5, col. 1, paragraph 4, lines 5-6 or D6, col. 10, lines 56-57) claims 1, 3 and 6 of the present application therefore lack novelty.

2.2.2 Document D1 also discloses a method of inhibiting white rust corrosion with the compounds or the composition described on the point 2.2.1 of the present communication (cf. example 23). Thus, the method of claim 12 of the present application lacks novelty.

2.2.3 Document D2 (the references in parenthesis applying to this document) also relates to the method and use of an organophosphonate (i.e BRIQUEST 543-33S= sodium diethylene-triamine-pentakis (methylene-phosphonate) (cf. example 2) or a composition of sodium diethylene-triamine-pentakis (methylene-phosphonate) and sodium polyacrylate (i.e dispersing agent) (cf. examples 8-9) to inhibit the corrosion attack of a aluminium surface (cf. page 2, lines 12-17). Thus, the subject-matter of claims 1, 3, 6 and 12 lack novelty.

2.2.4 Document D4 (the references in parenthesis applying to this document) also discloses the method and the use of an organophosphonate (i.e sodium

diethylene-triamine-pentakis (methylene-phosphonic acid)) or a copolymer of vinylidene-1, 1 di-phosphonic acid (VDPA) and vinylsulfonic acid (VSA) (cf. Table 2, claims 4-10) or composition of one of the above compounds and a dispersing agent, an additive, a corrosion inhibitor, a biocide, etc. (cf. claims 18, 23, 28 and 29) to inhibit the corrosive action of the aqueous liquid on a aluminium surface (cf. page 5, lines 23-25). Thus, the subject-matter of claims 1, 3, 6 and 12 lack novelty

DEPENDENT CLAIMS 4, 7-11, 14-16

- 2.3 Document D4 (the references in parenthesis applying to this document) discloses the use of a copolymer of vinylidene diphosphonic acid and vinyl sulphonic acid in which the relative molar proportions may range from 1:1 to 1:1000, especially 1:10 to 1:100 (cf. page 3, line 58 to page 4, line 1) as well as the above copolymer and other water treatment agents including surfactants, chelating agents, corrosion inhibitors, threshold agents (e.g. sodium tripolyphosphate, acetodiphosphonic acid and its salts, ammonium trismethylene phosphonic acid and its salts; ethylenediamine tetrakis (methylene phosphonic) acid and its salts, diethylenetriamine pentakis (methylene phosphonic) acid and its salts), biocides, polymeric dispersants (e.g. polyacrylic, polymaleic and polyvinylsulfonic acid and their salts) (cf. page 4, lines 37-56, claim 29). Claims 4 and 7-11 of the present application therefore lack novelty.
- 2.4 Document D4 (the references in parenthesis applying to this document) also discloses the use of a copolymer of vinylidene diphosphonic acid and vinyl sulphonic acid in an amount of 30 to 80 ppm (cf. page 5, lines 23-27, claim 24). Claims 14-16 of the present application therefore lack novelty.
- 2.5 Document D1 (the references in parenthesis applying to this document) discloses the use of a composition comprising a copolymer of vinylidene diphosphonic acid and vinyl sulphonic acid in a molar ratio in the range 1:99 to 99:1 (cf. page 2, lines 32-33, 47-49) and a dispersing agent, an additive, a corrosion inhibitor, etc. (cf. page 2, lines 50-54). Furthermore D1 discloses the use of the above copolymer in an amount of 50 ppm (cf. example 23). Claims 7 and 14-16 of the present application therefore lack novelty.
- 2.6 Document D2 (the references in parenthesis applying to this document) discloses the use of a composition comprising a phosphonated oligomer (i.e. sodium diethylene-triamine-pentakis (methylene-phosphonat)) and sodium polyacrylate (i.e dispersing

agent) (cf. examples 8-9) in which the polyacrylate is a low molecular polymer having a molecular weight in the range of about 500-6000 (e.g. 5100 in examples 8 and 9) (cf. page 5, lines 48-50). Claims 8 and 11 of the present application therefore lack novelty.

3 INVENTIVE STEP

- 3.1 The present application does not meet the criteria of Article 33(1) PCT, because the subject matter of claim 2 does not involve an inventive step in the sense of Article 33(3) PCT.
- 3.1.1 Document D1, which is considered to represent the most relevant state of the art to the subject matter of claim 1 (the references in parenthesis applying to this document), discloses the use of an organophosphonate (i.e. diethylene-triamine-pentakis (methylene-phosphonic acid)) to inhibit corrosive action of the aqueous liquid on a aluminium surface (cf. page 3, lines 5-6, claim 18).
- 3.1.2 The subject-matter of dependent claim 2 differs from the disclosure of D1 in that the organophosphonate is a bis(hexamethylene)-triamine-pentakis (methylene-phosphonic acid).
- 3.1.3 Document D3 (the references in parenthesis applying to this document) discloses the use of di-(hexamethylene)-triamine-pentakis (methylene-phosphonic acid) as the preferred compound of the invention which have substantial corrosion protection properties (cf. col.5, lines 20-25, compound (2), Table IV, col. 9, lines 48-51).
- 3.1.4 Therefore the features disclosed in D1 and D3 would be combined by the skilled person, without exercise of any inventive skills in order to solve the problem posed. The proposed solution in claim 2 thus cannot be considered inventive (Article 33(3) PCT).
- 3.2 The present application does not meet the criteria of Article 33(1) PCT, because the subject matter of claim 5 does not involve an inventive step in the sense of Article 33(3) PCT.

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- 3.2.1 Document D4, which is considered to represent the most relevant state of the art to the subject matter of claim 5 (the references in parenthesis applying to this document), discloses the use of a copolymer of vinylidene diphosphonic acid and vinyl sulphonic acid in which the relative molar proportions may range from 1:1 to 1:1000, especially 1:10 to 1:100, e.g. 1:15 to 1:50 (cf. page 3, line 58 to page 4, line 1, example 4 (1:10)).
- 3.2.2 The subject-matter of dependent claim 5 differs from the disclosure of D4 in that the molar ratio is 1:20.
- 3.2.3 Since no indication can be found in the application as filed, which problem, compared with the state of the art disclosed in D4, has been solved by the feature disclosed in claim 5 of the present application, the subject-matter of claim 5 is not allowable for lack of inventive step.

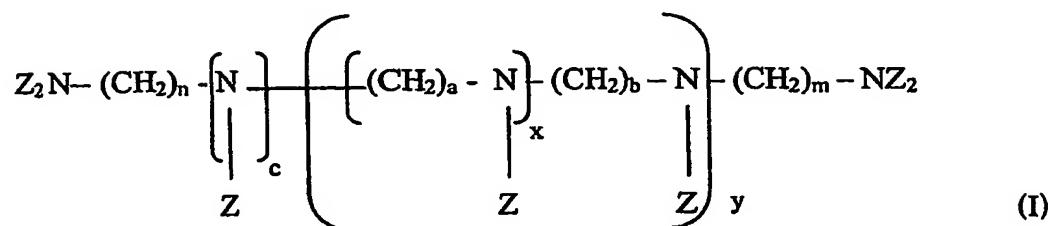
4 INDUSTRIAL APPLICABILITY

- 4.1 The invention shall be considered as susceptible of industrial application because it can be used in the corrosion inhibiting industry.

10

CLAIMS

1. Use of an organophosphonate having the general formula (I):



5 wherein

$Z = -CHR_1PO_3R_2$

$R = H, CH_3, C_2H_5$ or M

$R' = H, CH_3, CR_3, C_6H_5$, or SO_3H_2

$M =$ alkali metal or ammonium ion

10 $n = 0$ to 10

$m = 0$ to 10

$a = 0$ to 10

$b = 0$ to 10

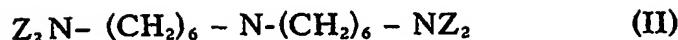
$c = 0$ or 1

15 $x = 0$ to 10

$y = 0$ to 10

to inhibit white rust corrosion in water using systems.

2. Use as claimed in Claim 1, in which R and R' each = H , $n = 6$, $m = 6$, $c = 1$, $y = 0$ whereby the compound is bis(hexamethylene)triamine-pentakis (methylene phosphonic acid), as in formula (II):



3. Use of a random copolymer of vinylidene diphosphonic acid and vinyl sulphonic acid in a molar ratio of between 1:1 and 1:500 to inhibit white corrosion in water using systems.

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4. A compound as claimed in Claim 3, in which the molar ratio is 1:100 molar.

10 5. Use as claimed in Claim 3 or Claim 4, in which the molar ratio is 1:20 molar.

15 6. Use of a composition comprising a phosphonated oligomer of formula (I) as defined in Claim 1 or a random copolymer of vinylidene diphosphonic acid and vinyl sulphonic acid in a molar ratio of between 1:1 and 1:500, together with additives conventionally used in the water treatment industry to inhibit white rust corrosion in water using systems.

20 7. Use as claimed in Claim 6 in which the additives are selected from the group consisting of phosphonocarboxylic acids or salts and dispersants.

8. Use as claimed in Claim 7 in which the dispersant is a polyacrylate.

25 9. A composition as claimed in any one of Claims 6 to 8 in which the composition comprises a biocide.

10. Use as claimed in any one of Claims 6 to 9 in which the phosphonocarboxylic acid or salt is a phosphonated oligomer of maleic acid, of general formula (III):

$$5 \quad H[CHCO_2MCHCO_2M]_n PO_3M_2 \quad (III)$$

wherein M is a cation such that the oligomer is soluble in water, and n is greater than 1.

10 11. Use as claimed in any one of Claims 6 to 9, in which the polyacrylate compound is a low molecular weight polymer having a molecular weight between 2000 to 5000.

12. A method for inhibiting corrosion in, or in connection with, a
water-using system, said method consisting of the application or addition
to said system of an effective amount of a phosphonated oligomer of
formula (I) as defined in Claim 1 or a random copolymer of vinylidene
diphosphonic acid and vinyl sulphonic acid in a molar ratio of between
1:1 and 1:500 or of a composition comprising a phosphonated oligomer of
formula (I) as defined in Claim 1 or a random copolymer of vinylidene
diphosphonic acid and vinyl sulphonic acid in a molar ratio of between
1:1 and 1:500, together with additives conventionally used in the water
treatment industry to inhibit white rust corrosion in water using systems..

25 13. A method as claimed in Claim 12 in which the method consists of
the application to a metal prior to contact with water of an effective
amount of the phosphonated oligomer or the random copolymer of
vinylidene diphosphonic acid and vinyl sulphonic acid or of the
composition.

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14. A method as claimed in Claim 12 or 13, in which the oligomer or copolymer is used in an effective amount of up to 1000 ppm.
15. A method as claimed in Claims 12 to Claim 14, in which the oligomer or copolymer is used in an effective amount of up to 250 ppm.
16. A method as claimed in any one of Claims 12 to 15 in which the oligomer or copolymer is used in an effective amount of up to 100 ppm.

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